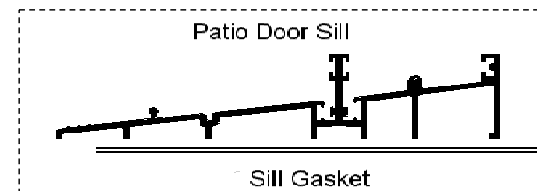
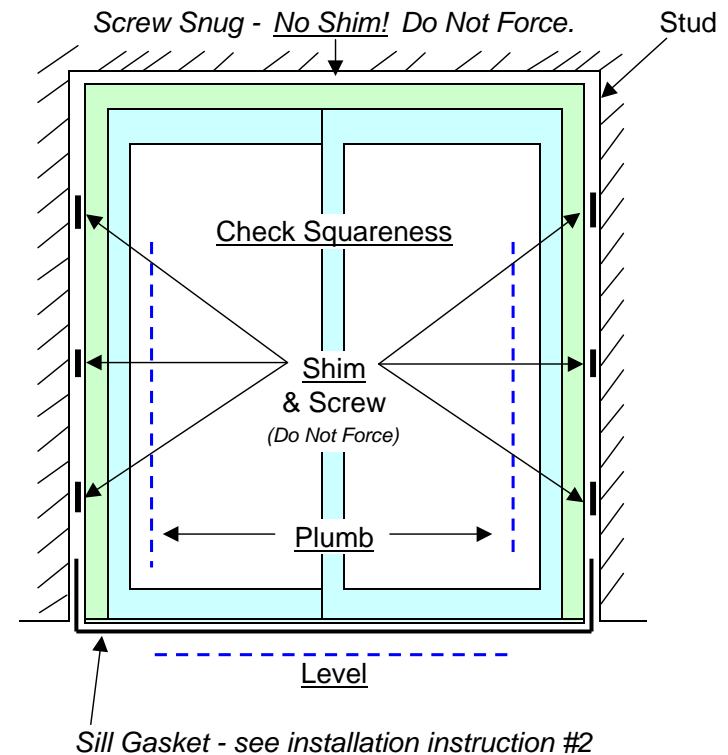


Installing ACAN Patio Doors

1. Remove existing door or prepare opening to accept door.
2. **Install double layer of 6" Sill Gasket (supplied) along the bottom and 12" up each side of the door frame.**
3. Center door in opening and place door approximately 1" away from outside sheathing or flush to back of brick.
4. **a. Plumb sides of door, front to back and side to side.**
 b. Shim as shown and install 2" self-tapping screws. (No Shim on Top)
 c. Fully open sliding sash. Install a #10 x 3.5" adjusting screw (supplied) up through top of frame as close to the center as possible to maintain top level.
5. **Remove one of the keeper(latch) screws, and replace with a #10 x 3.5" screw (supplied) through the keeper into stud to maintain plumb.**
6. **Lightly** pack fiberglass insulation around sides and top of frame.
7. a. Remove plastic caps on bottom of sliding sash.
 b. Insert screw driver, and turn to raise or lower the sash.
 c. Level the sash. Replace caps.
8. Latch in sash must engage keeper bracket on jamb.
 If it doesn't, turn adjusting screw to move latch in or out as necessary.
9. **Door should not bear any load.**

<u>Frame Sizes</u>	
5' PD:	59 3/4 x 79 1/2
6' PD:	71 3/4 x 79 1/2
8' PD:	95 3/4 x 79 1/2



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