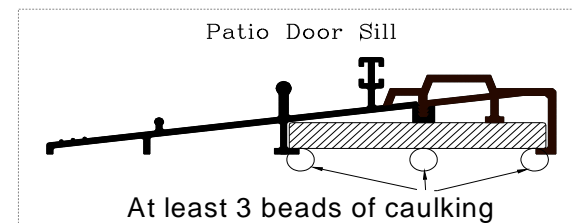
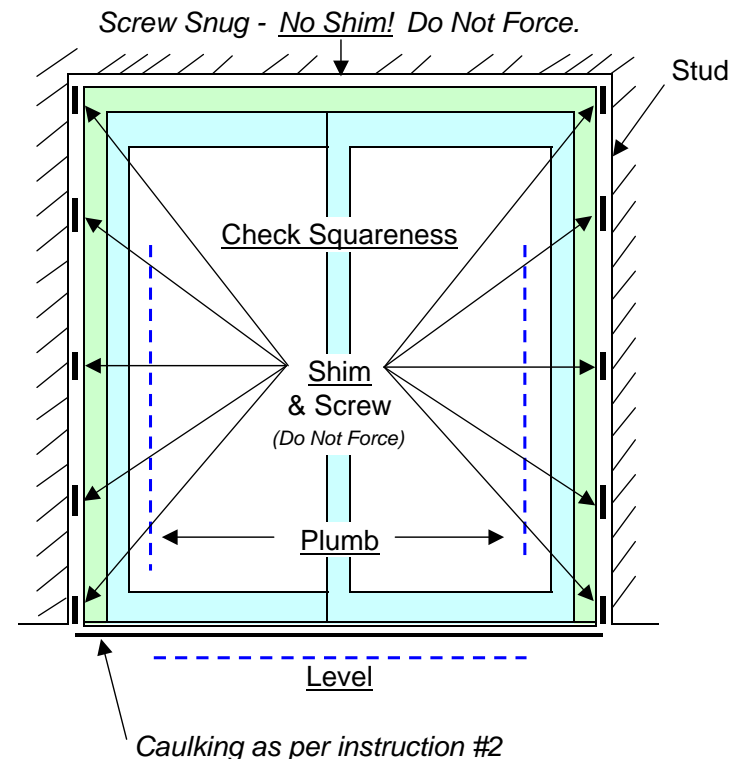


Installing ACAN Patio Doors

1. Remove existing door or prepare opening to accept door.
2. **Run at least three (3) beads of caulking on the sill bottom, and run a bead of caulking behind brick-mould fin.**
3. Center door in opening and place door approximately 1" away from outside sheathing or flush to back of brick.
4. **a. Plumb sides of door, front to back and side to side.**
 - b. Shim as shown and install 2" self-tapping screws. (No Shim on Top)
 - c. Fully open sliding sash. Install a #10 x 3.5" adjusting screw (supplied) up through top of frame as close to the center as possible to maintain top level.
5. **Remove one of the keeper(latch) screws, and replace with a #10 x 3.5" screw (supplied) through the keeper into stud to maintain plumb.**
6. **Lightly** pack fiberglass insulation around sides and top of frame.
7.
 - a. Remove plastic caps on each-end bottom of sliding sash.
 - b. Insert screw driver, and turn to raise or lower the sash.
 - c. Level the sash. Replace caps.
8. Latch in sash must engage keeper bracket on jamb.
If it doesn't, turn adjusting screw to move latch in or out as necessary.
9. **Door should not bear any load.**

Frame Sizes	
5' PD:	59 3/4 x 79 1/2
6' PD:	71 3/4 x 79 1/2
8' PD:	95 3/4 x 79 1/2



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